| **umber** | **Speed (cm/min)** | **Wire Speed (cm/min)** | **Cleaning (%)** | **Gap (mm)** | **Current (V)** | **Front Height (mm)** | **Front Width (mm)** | **Back Height (mm)** | **Back Width (mm)** |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| 1 | 24 | 1.5 | 30 | 2.4 | 80 | -0.149 | 6.09 | 0.672 | 5.664 |
| 2 | 24 | 1.5 | 30 | 3.2 | 80 | 0.027 | 6.411 | 0.412 | 5.197 |
| 3 | 24 | 1.5 | 70 | 2.4 | 80 | -0.179 | 7.432 | 0.593 | 7.058 |
| 4 | 24 | 1.5 | 70 | 3.2 | 80 | -0.306 | 7.287 | 0.63 | 6.895 |
| 5 | 24 | 2.5 | 30 | 2.4 | 80 | 0.155 | 6.676 | 0.743 | 5.96 |
| 6 | 24 | 2.5 | 30 | 3.2 | 80 | 0.099 | 6.824 | 0.803 | 5.732 |
| 7 | 24 | 2.5 | 70 | 2.4 | 80 | -0.129 | 7.009 | 0.878 | 6.989 |
| 8 | 24 | 2.5 | 70 | 3.2 | 80 | -0.077 | 7.46 | 0.82 | 7.809 |
| 9 | 24 | 1.5 | 30 | 2.4 | 95 | -0.017 | 8.664 | 0.437 | 8.75 |
| 10 | 24 | 1.5 | 30 | 3.2 | 95 | -0.25 | 8.782 | 0.593 | 9.993 |
| 11 | 24 | 1.5 | 70 | 2.4 | 95 | -0.553 | 9.757 | 0.852 | 9.993 |
| 12 | 24 | 1.5 | 70 | 3.2 | 95 | -0.42 | 10.374 | 0.736 | 10.687 |
| 13 | 24 | 2.5 | 30 | 2.4 | 95 | -0.345 | 9.783 | 0.965 | 10.237 |
| 14 | 24 | 2.5 | 30 | 3.2 | 95 | -0.043 | 8.803 | 0.654 | 9.076 |
| 15 | 24 | 2.5 | 70 | 2.4 | 95 | -0.134 | 9.75 | 0.798 | 9.465 |
| 16 | 24 | 2.5 | 70 | 3.2 | 95 | -0.168 | 10.348 | 0.708 | 10.193 |
| 17 | 24 | 1.5 | 30 | 2.4 | 110 | -0.599 | 11.348 | 0.805 | 11.679 |
| 18 | 24 | 1.5 | 30 | 3.2 | 110 | -0.745 | 11.491 | 1.1 | 11.848 |
| 19 | 24 | 1.5 | 70 | 2.4 | 110 | -0.254 | 11.237 | 0.47 | 12 |
| 20 | 24 | 1.5 | 70 | 3.2 | 110 | -0.683 | 12.946 | 0.945 | 13.921 |
| 21 | 24 | 2.5 | 30 | 2.4 | 110 | -0.232 | 9.338 | 0.866 | 10.611 |
| 22 | 24 | 2.5 | 30 | 3.2 | 110 | -0.557 | 12.348 | 1.139 | 12.403 |
| 23 | 24 | 2.5 | 70 | 2.4 | 110 | -0.623 | 11.767 | 1.128 | 12.86 |
| 24 | 24 | 2.5 | 70 | 3.2 | 110 | -0.617 | 12.533 | 1.084 | 13.346 |
| 25 | 35 | 1.5 | 30 | 2.4 | 80 | 0.123 | 5.355 | 0.245 | 4.104 |
| 26 | 35 | 1.5 | 30 | 3.2 | 80 | 0.108 | 5.173 | 0.34 | 3.418 |
| 27 | 35 | 1.5 | 70 | 2.4 | 80 | -0.044 | 5.833 | 0.51 | 4.875 |
| 28 | 35 | 1.5 | 70 | 3.2 | 80 | -0.09 | 5.831 | 0.502 | 5.082 |
| 29 | 35 | 2.5 | 30 | 2.4 | 80 | 0.251 | 5.656 | 0.557 | 4.37 |
| 30 | 35 | 2.5 | 30 | 3.2 | 80 | 0.23 | 5.562 | 0.593 | 3.948 |
| 31 | 35 | 2.5 | 70 | 2.4 | 80 | 0.18 | 5.711 | 0.45 | 5.085 |
| 32 | 35 | 2.5 | 70 | 3.2 | 80 | 0.12 | 5.85 | 0.626 | 4.989 |
| 33 | 35 | 1.5 | 30 | 2.4 | 95 | -0.213 | 6.348 | 0.458 | 5.874 |
| 34 | 35 | 1.5 | 30 | 3.2 | 95 | -0.19 | 6.992 | 0.447 | 6.74 |
| 35 | 35 | 1.5 | 70 | 2.4 | 95 | -0.152 | 7.163 | 0.464 | 6.994 |
| 36 | 35 | 1.5 | 70 | 3.2 | 95 | -0.213 | 7.25 | 0.504 | 7.019 |
| 37 | 35 | 2.5 | 30 | 2.4 | 95 | -0.164 | 7.288 | 0.715 | 6.724 |
| 38 | 35 | 2.5 | 30 | 3.2 | 95 | -0.113 | 6.966 | 0.746 | 6.433 |
| 39 | 35 | 2.5 | 70 | 2.4 | 95 | -0.107 | 7.055 | 0.696 | 7.24 |
| 40 | 35 | 2.5 | 70 | 3.2 | 95 | -0.018 | 7.549 | 0.591 | 7.166 |
| 41 | 35 | 1.5 | 30 | 2.4 | 110 | -0.575 | 8.337 | 0.766 | 8.763 |
| 42 | 35 | 1.5 | 30 | 3.2 | 110 | -0.267 | 8.605 | 0.506 | 8.58 |
| 43 | 35 | 1.5 | 70 | 2.4 | 110 | -0.385 | 9.109 | 0.672 | 9.652 |
| 44 | 35 | 1.5 | 70 | 3.2 | 110 | -0.564 | 9.67 | 0.743 | 9.952 |
| 45 | 35 | 2.5 | 30 | 2.4 | 110 | -0.556 | 8.756 | 1.011 | 8.853 |
| 46 | 35 | 2.5 | 30 | 3.2 | 110 | -0.188 | 9.442 | 0.666 | 9.614 |
| 47 | 35 | 2.5 | 70 | 2.4 | 110 | -0.309 | 9.015 | 0.784 | 9.041 |
| 48 | 35 | 2.5 | 70 | 3.2 | 110 | -0.318 | 9.297 | 0.785 | 9.47 |

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| **Number** | **Speed (cm/min)** | **Wire Speed (cm/min)** | **Cleaning (%)** | **Gap (mm)** | **Current (V)** | **Front Height (mm)** | **Front Width (mm)** | **Back Height (mm)** | **Back Width (mm)** |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| 49 | 46 | 1.5 | 30 | 2.4 | 80 | 0.357 | 4.982 | 0.001 | 2.255 |
| 50 | 46 | 1.5 | 30 | 3.2 | 80 | 0.168 | 4.898 | 0.277 | 2.998 |
| 51 | 46 | 1.5 | 70 | 2.4 | 80 | 0.088 | 5.02 | 0.281 | 3.302 |
| 52 | 46 | 1.5 | 70 | 3.2 | 80 | 0.09 | 4.423 | 0.42 | 3.172 |
| 53 | 46 | 2.5 | 30 | 2.4 | 80 | 0.39 | 4.78 | 0.062 | 1.33 |
| 54 | 46 | 2.5 | 30 | 3.2 | 80 | 0.487 | 4.992 | 0.139 | 1.6 |
| 55 | 46 | 2.5 | 70 | 2.4 | 80 | 0.38 | 5.231 | 0.397 | 2.817 |
| 56 | 46 | 2.5 | 70 | 3.2 | 80 | 0.394 | 5.337 | 0.378 | 3.041 |
| 57 | 46 | 1.5 | 30 | 2.4 | 95 | -0.321 | 5.847 | 0.44 | 5.332 |
| 58 | 46 | 1.5 | 30 | 3.2 | 95 | -0.152 | 5.704 | 0.386 | 5.35 |
| 59 | 46 | 1.5 | 70 | 2.4 | 95 | -0.155 | 5.967 | 0.445 | 5.415 |
| 60 | 46 | 1.5 | 70 | 3.2 | 95 | -0.09 | 5.892 | 0.399 | 5.319 |
| 61 | 46 | 2.5 | 30 | 2.4 | 95 | -0.236 | 5.984 | 0.696 | 5.531 |
| 62 | 46 | 2.5 | 30 | 3.2 | 95 | 0.067 | 6.03 | 0.575 | 5.636 |
| 63 | 46 | 2.5 | 70 | 2.4 | 95 | -0.075 | 5.562 | 0.816 | 4.835 |
| 64 | 46 | 2.5 | 70 | 3.2 | 95 | 0.138 | 6.546 | 0.575 | 6.285 |
| 65 | 46 | 1.5 | 30 | 2.4 | 110 | -0.217 | 6.092 | 0.359 | 6.419 |
| 66 | 46 | 1.5 | 30 | 3.2 | 110 | -0.339 | 7.335 | 0.619 | 7.52 |
| 67 | 46 | 1.5 | 70 | 2.4 | 110 | -0.249 | 7.719 | 0.492 | 7.706 |
| 68 | 46 | 1.5 | 70 | 3.2 | 110 | -0.396 | 7.633 | 0.458 | 7.601 |
| 69 | 46 | 2.5 | 30 | 2.4 | 110 | -0.01 | 6.396 | 0.536 | 6.197 |
| 70 | 46 | 2.5 | 30 | 3.2 | 110 | 0.074 | 6.863 | 0.484 | 6.072 |
| 71 | 46 | 2.5 | 70 | 2.4 | 110 | -0.201 | 7.052 | 0.658 | 7.48 |
| 72 | 46 | 2.5 | 70 | 3.2 | 110 | -0.358 | 7.759 | 0.798 | 7.917 |